

# Fans

## Operating & Maintenance

202341 · A021



K/KV < 125W

 systemair

The Systemair logo features a circular icon composed of a grid of small dots, followed by the brand name "systemair" in a lowercase, sans-serif font.

## EU Declaration of Conformity



Manufacturer  
Systemair Sverige AB  
Industrivägen 3  
SE-73930 Skinnskatteberg,  
Sweden

Office: +46 222 440 00 Fax: +46 222 440 99

[www.systemair.com](http://www.systemair.com)

Hereby confirms that the following products, including Sileo versions, comply with all applicable requirements in the following directives and regulations.

**Duct fans with circular connection:**

K 100-315L, KD 200 L1-400, prio 450-500,  
KVK Slim 100-160

**Insulated duct fans with circular connection:**

KVK Silent 100-160, KVK 125-250, KVK DUO  
125-500

**Wall mounted fans with circular connection:**

KV 100M-315L, RVF 100M

**Duct fans with rectangular connection:**

KE/KT40-20-4 – 100-50-8,  
RS/RSI 30-15L – 100-50L3, KDRE/KDRD 45-70

**Roof fans with circular or square connection:**

TFSR/TFSK 125M-315L, TFE 220S/M,  
TOE/TOV 355-4 – 560-4

**Kitchen fans:**

Esvent S/L, KFB140S/L

**Radial fans:**

CE 140S-125, CE 140L-125, CE 140M-160, CE  
140L-160, CT 225-4, CT 250-4, CT 280-4,  
CT 315-4, CT 355-4, CKS 560-3

**Thermo fans:**

KBT 160DV, 200DV, KBT 160E4-250E4,  
KBT 250D4 IE2-280D4 IE2

*(The declaration applies only to product in the condition it was delivered in and installed in the facility in accordance with the included installation instructions. The insurance does not cover components that are added or actions carried out subsequently on the product).*

**Machinery Directive 2006/42/EC**

**Low Voltage Directive 2014/35/EC**

**EMC Directive 2014/30/EC**

**RoHS Directive 2011/65/EU, 2015/863/EU**  
(Residential units)

**Ecodesign Directive 2009/125/EC**

327/2011 Requirements for fans above 125W

1253/2014 Requirements for ventilation units  
above 30W

1254/2014 Requirements for energy labeling of  
residential ventilation units

**The following harmonized standards are  
applied in applicable parts:**

**EN ISO 12100:2010**

Safety of machinery – General principles for  
design – Risk assessment and risk reduction.

**EN 13857**

Safety of machinery – Safety distances to  
prevent hazard zones being reached by upper or  
lower limbs.

**EN 60 335-1**

Household and similar electrical appliances –  
Safety Part 1: General requirements.

**EN 60 335-2-80**

Household and similar electrical appliances –  
Safety – Part 2-80: Particular requirements for  
fans.

**EN 62233**

Measurement methods for electromagnetic  
fields of household appliances and similar  
apparatus with regard to human exposure.

**EN 50 106:2007**

Safety of household and similar appliances –  
Particular rules for routine tests referring to  
appliances under the scope of EN 60 335-1 and  
EN 60967.

**EN 60529**

Degrees of protection provided by enclosures  
(IP Code).

**EN 60 204-1**

Safety of machinery – Electrical equipment of  
machines – Part 1: General requirements.

**EN 61000-6-2**

Electromagnetic compatibility (EMC) – Part 6-2:  
Generic standards – Immunity for industrial  
environments.

**EN 61000-6-3**

Electromagnetic compatibility (EMC) – Part 6-3:  
Generic standards – Emission standards for  
residential, commercial and light-industrial  
environments.

**EN ISO 5801**

Fans – Performance testing using standardized  
airways.

**EN 13142**

Ventilation for buildings – Components/Products  
for residential ventilation – required and  
optional performance characteristics.

**EN 14121**

Aluminium and aluminium alloys – Sheet, strip  
and plate for electrotechnical applications.

Skinnskattberg 2019-12-13



Sofia Rask

Managing Director

**Safety Information**

This machinery must not be put into operation  
prior to reading mounting instructions and  
safety information.

All fans are intended for transportation of air in  
air handling systems. If installed in non-heated  
rooms, the fan casing has to be insulated in  
order to avoid condensation. They are meant  
for use once built into machinery or ducted  
systems and after a protection grid has been  
installed. (EN ISO 13857). Fans with duct  
connections must be connected to ducts on  
both sides (inlet/outlet). No moving parts shall  
be accessible after installation. The fans are not  
to be used in hazardous environments or  
connected to flue ducts. The fans must not be  
installed outdoors, (with exception of roof fans  
and fans with, for this purpose, with  
corresponding IP class). Fans installed without  
insulation in non-heated areas bear a risk a risk  
of condensation. Safety accessories (i.e. motor  
protection, safety grille) may not be removed,  
short-circuited or disconnected. Roof fans are  
exclusively intended for extract air applications.

This appliance can be used by children aged  
from 8 years and above and persons with  
reduced physical, sensory or mental capabilities  
or lack of experience and knowledge if they  
have been given supervision or instruction  
concerning use of the appliance in a safe way  
and understand the hazards involved. Children  
shall not play with the appliance. Cleaning and  
user maintenance shall not be made by children  
without supervision.

Precautions must be taken to prevent the  
backflow of exhaust gases from flues from other  
appliances installed in the same room, which  
are fired by gas or other fuels.

The appliance must be connected to a mains  
circuit breaker in the fixed installation.

Install a circuit breaker in the permanent  
electrical installation, with a contact opening of  
at least 3 mm at each pole.

**CAUTION!**

- Before servicing or maintenance, switch off  
power, (all-pole circuit breaker), and make  
sure the impeller has come to standstill.

- The fans can have sharp edges and corners, which may cause injuries.
- Be careful when opening the fans service-hatches (swing-out), the fan and motor assembled on the hatch is relatively heavy.
- Electrical reset.

### **Transportation and Storage**

All fans are packaged at the factory to withstand normal transport handling. When handling the goods use suitable lifting equipment in order to avoid damage to fans and personnel. Do not lift the fans by the connecting cable, connection box, impeller or inlet cone. Avoid blows and shock loads. Store the fans in a dry place protected from weather and dirt until final installation.

### **Installation**

Refer to Safety information above. Installation, electrical connection and commissioning are only to be carried out by authorised personnel and in accordance with requirements and demands. Electrical connections are made according to the wiring diagram in the terminal box, markings on terminal blocks or on cable. All 3 phase fans are delivered from factory in 400V 3~ connection. Seal any empty cable glands with dummy plugs. The K-fan must be installed with the connection box at the top of the unit ± 90 degrees. If permanent installation is carried out using cables with diameter 12-14 mm, the entrance bush must be replaced (applies to type K, KV, RVF and KVK 125/160). To preserve IP44 the RS fans must not be mounted with the connection box/motor plate upwards (Fig.1).

When installing KBT in high level of moisture (e.g. washing area), sufficient drainage to the fan is crucial. This is to prevent freezing damage to the fan in case of low temperatures.

Fans with thermal contacts with external leads (TK) must always be connected to external motor protection. Assemble the fan in the direction of airflow (see arrow on unit). The fan must be installed to ensure that any vibration is not transmitted via the duct system or frame of the building. (Suitable accessories such as fast clamps and diffusers are available). Make sure the assembly of the fan is firmly fixed and stable (Fig 3). The fan can be mounted in any direction unless stated otherwise. The fans must be

installed to ensure that service and maintenance can be performed easily and safely. Installing silencers (available as an accessory) can reduce disturbing noise.

When using frequency regulation an all pole sinus filter must be mounted between motor and frequency controller (version all poles: phase-to-phase, phase to earth). Fans are meant for continuous use within the temperature range stated.

Fans with manual thermal contacts (reset by disconnecting the power, motor protection SP1), must be taken into consideration when connecting surrounding equipment with automatic on/off function. Recommended wiring for KT fans (Fig 2).

### **Operation**

Before initial operation, check the following:

- Electrical connection has been properly completed.
- Protective conductor has been connected.
- Motor protection installed.
- Safety devices in place (protection grid)
- Leftover installation materials and foreign materials have been removed from the casing.

When putting into operation, check the following:

- Connection data corresponds to the specifications on the nameplate: Maximum voltage +6%, -10%, according to IEC 38. Rated current must not be exceeded with more than 5% at rated voltage.

**CAUTION!** When speed regulating by reducing the voltage the motor current may exceed the rated current at a lower voltage. In this case, the motor windings are protected by the thermal contact. The minimum static fall of pressure must be observed.

- That the motor protection is functional. The direction of rotation should correspond to direction-of-rotation arrow (3 phase).
- Smoothness of motor operation, (no abnormal noises).
- Failure to connect the thermal motor protection will result in all warranties being null and void.
- TFE 220 is adapted to continuous operation.

Sound levels exceeding 70 dB(A) may occur depending on model and size (see online catalogue at [www.systemair.com](http://www.systemair.com) for detailed information).

#### **Maintenance, Service and Repair**

Prior to maintenance, service or repair, ensure that:

- Power supply is interrupted (all-pole circuit breaker).
- Fan impeller has come to a complete standstill
- Observe personnel safety regulations!
- Should the supply cable be damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

The fan should be cleaned when necessary, at least 1/year to avoid imbalance and unnecessary damage to the bearings. A filter will prolong the time interval between each cleaning of the fan. (It is sometimes recommended to install a filter guard). The fan bearings are maintenance free and should only be replaced if damaged. Do not use a high-pressure cleaner (steam jet) when cleaning the fan. Ensure that the fan impeller's balance weights are not moved or the fan impeller distorted. Listen for abnormal operating noise.

#### **Resetting of the thermal trips**

Manual thermal trips (SP1) are reset by disconnecting the mains for approx. 10-20 min.

Fans with external leads for thermal trips (TK) are reset from the external motor protection. This protection may not have automatic resetting.

Make sure the fan has not been blocked or that the motor protection has tripped. Contact the supplier if the motor does not start after controlling and/or resetting the motor protection.



#### **Disposal and recycling**

Residential products with this symbol at the nameplate are compliant to the WEEE directive. When disposing the unit, follow your local rules and regulations.

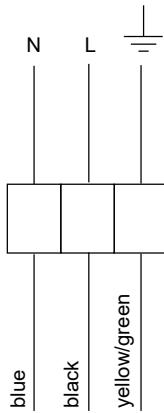
This product packing materials are recyclable and can be reused. Do not dispose in household waste.

For labelled components such as for example fans, the disassembly instructions can be found on the component manufacturer's homepage.

## Wiring diagram

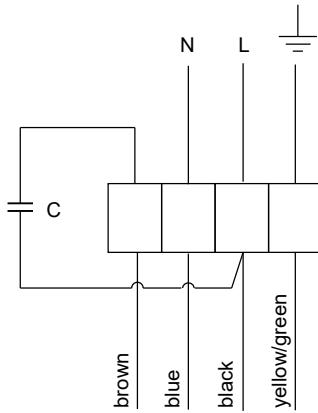
**1**

230V 1~



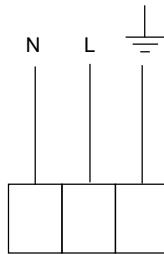
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230V 1~



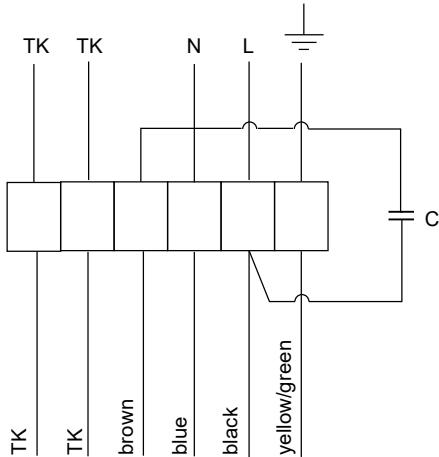
**4**

230V 1~



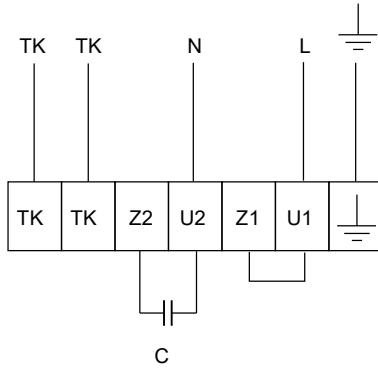
**5**

230V 1~



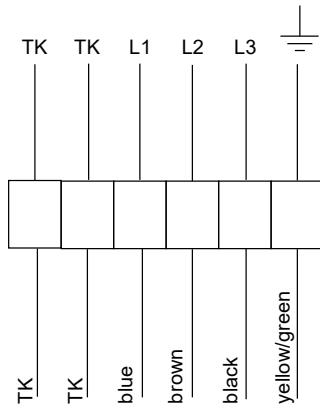
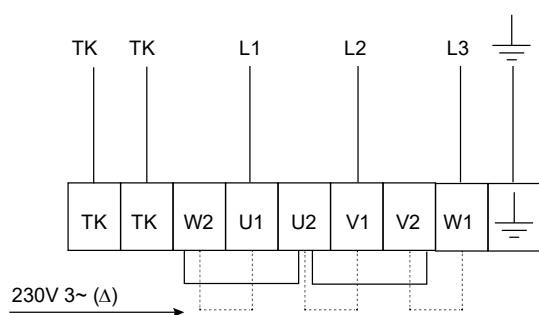
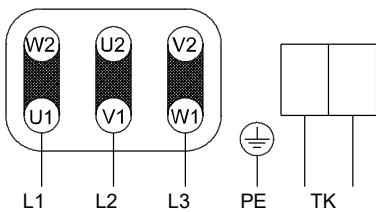
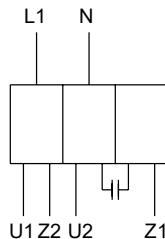
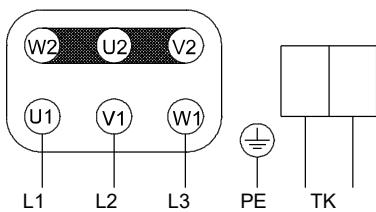
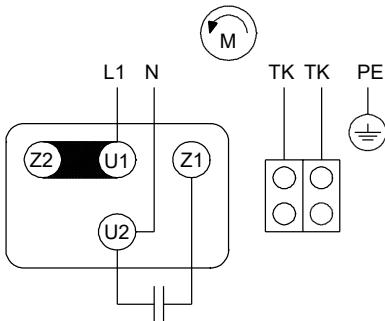
**6**

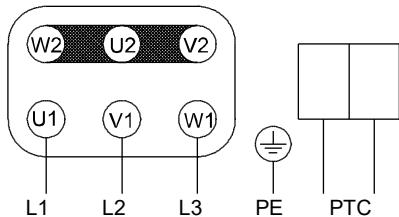
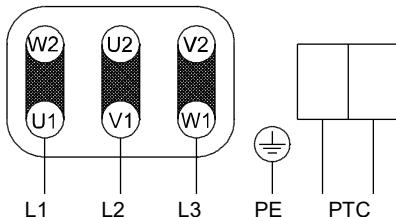
230V 1~



**7**

400V 3~

**8**400V 3~ / 230V 3~ ( $\Delta$ )**10****11**

**12** $\Delta 3 \times 230V\ 1\sim$  $Y\ 3 \times 400V$ 

Fan type	Diagram	Fan type	Diagram
CE 140 only	2	KVK DUO	5
CE 200 only	5	KVK Silent 100-160	4
CE-series (all other sizes)	6	KVK Slim 100-160	2
CKS-560-3	8	KVKE-series	4
CT 200	7	KVO 200-315	2
CT-series (all other sizes)	8	KVO 3~	8
K/KV 100/125 M	1	KVO 355-400	6
K/KV other sizes	2	prio 450-500	8
KBT 160DV, 200DV	10	RS 30-15 to 50-25	2
KBT 160E4-250E4	11	RSI-series 1~	6
KBT 250D4 IE2-280D4 IE2	12	RSI-series 60-35 to 100-50, 3~	8
KD 200L to 355S	2	RS-series 1~ (all other sizes)	6
KDRD-series	8	RS-series 60-35 to 100-50, 3~	8
KDRE-series	6	RVF 100M	1
KD-series 1~ (all other sizes)	6	TFE 220	2
KE 40-20 only	5	TFER 125M only	1
KE-series (all other sizes)	6	TFER 125XL-315	2
KT 40-20 only	7	TFSK 125M – 315L	1
KT-series (all other sizes)	8	TFSR 125M - 315L	1
KVK 125-160	2	TOE-series	6
KVK 200-250	5	TOV-series	8

## Figures

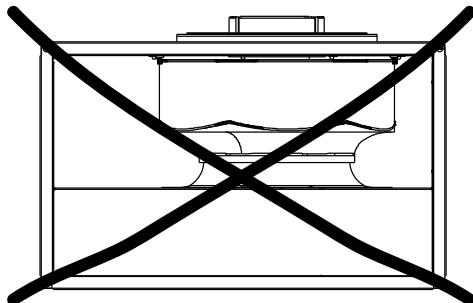


Fig 1

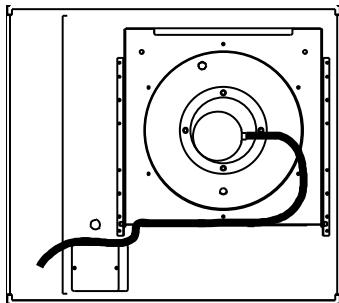


Fig 2

## Mounting K-fan

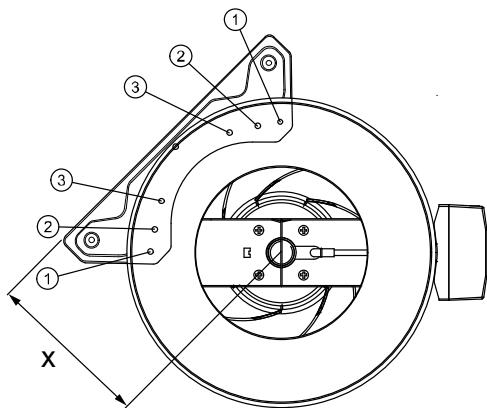
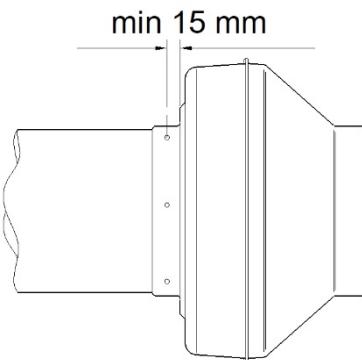


Fig 3



Type	Screw	X (mm)
K 100 M	3	112,5
K 125 M	3	112,5
K 100/125 XL	1	124,5
K 150/160 M	2	148,5
K 150/160 XL	1 + 3	174,5
K 200/250 M	1 + 2	183,5
K 200/250 L	1 + 2	183,5
K 315/12 M/L	1 + 2	222



**Systemair Sverige AB**

Industrivägen 3

739 30 Skinnskatteberg

Phone +46 222 440 00

Fax +46 222 440 99

[www.systemair.com](http://www.systemair.com)

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